

The Calculation of Optimal Osmotic Dehydration Process Parameters for Mushrooms by Employing: A Firefly Algorithm

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Abstract— *The Firefly Algorithm (FA) is employed to determine the optimal parameter settings in a case study of the osmotic dehydration process of mushrooms. In the case, the functional form of the dehydration model is established through a response surface technique and the resulting mathematical programming is formulated as a non-linear goal programming model. For optimization purposes, a computationally efficient, FA-driven method is used and the resulting optimal process parameters are shown to be superior to those from previous approaches.*

Keywords— *Firefly Algorithm, Mushrooms, Non-linear Goal Programming, Process Parameter Optimization, Osmotic Dehydration.*

I. INTRODUCTION

Commercial agronomy represents a multi-billion dollar, worldwide enterprise. Within this industry, the annual global production of mushrooms currently exceeds 6 million tonnes [1]. As with many fresh fruits and vegetables, the high moisture content of mushrooms renders them highly perishable and, due to various enzymatic, microbial and chemical reactions, they commence deterioration immediately upon harvesting [2] [3]. Therefore, it becomes imperative to determine effective preservation methods that retain the overall quality and desirable features of the product. The preservation of many agricultural commodities has often been accomplished by employing various combinations of drying using heat processing and dehydration [2] [3] [4]. The dehydration of fresh produce generally extends their storage lives, decreases their shipping weights, and reduces the need for special packing requirements [2]. However, hot-air dried products conventionally processed using tray, vacuum, or cabinet dryer techniques have not received widespread acceptance due to the perceived diminished quality of the endproduct [2] [4] [5].

Recently, osmotic dehydration has been introduced as a practical alternative preservation approach that is capable of producing a higher quality final product [6]. In osmotic dehydration, fresh produce is immersed in a hypertonic solution where the water content from the cells of the produce is transferred into the solution due to the relative differences in their solute concentrations [6]. In this processing, osmotic dehydration removes a desired portion of the water from within the fresh produce resulting in a product of intermediate moisture content [7] [8]. Simultaneously, a corresponding transfer of solid materials (normally sugar and/or salt) occurs from the solution into the product [6] [9] [10]. In terms of final product quality relative to standard hot air drying methods, osmotic dehydration causes only minimal thermal degradation due to the low temperatures involved [6] [11] [12] [13].

Osmotic dehydration of fresh agricultural commodities can also be used as a pre-treatment to supplemental dry-processing because it improves many sensory, functional and nutritional properties [14]. The quality of the subsequent product is superior to one without pre-treatment due to (i) the improvements to texture of the fruits and vegetables, (ii) the stability of the colour pigmentation during storage, and (iii) increases in the solid gain transfer of sugar and salt from the hypertonic solution [2] [11]. Thus, in conjunction with other ensuing drying technologies, osmotic dehydration produces a superior quality, shelf-stable product for both local consumption and export markets.

Water removal during the dehydration process is influenced by many factors such as type and concentration of osmotic agents, temperature, circulation/agitation of solution, solution-to-sample ratio, thickness of food material, and any pre-treatments [4] [6]. While an expanding market currently exists for osmo-convective dehydrated fruits and vegetables in both domestic and world markets, only limited efforts have been undertaken to optimize the requisite osmotic process parameters [2] [11] [15] [16] [17] [18]. Specifically, an effective analysis of the mass transport occurring within the osmosis process measured in terms of water loss and solid (sugar, salt) gains is of considerable commercial and practical relevance [4] [6] [10].

In this study, the functional form of the osmotic dehydration process for mushrooms is constructed using a standard response surface technique [17] [18] [19] [20] [21]. The format of the resulting optimization model is shown to be a non-linear goal programming problem [15] [16] [17] [18]. This study employs the Firefly Algorithm (FA) [17] [22] [23] [24] to determine the optimal osmotic parameters for the mushroom dehydration case considered in [2]. It can be shown that the resulting osmotic process parameters produced by the FA are superior to those from the previous approaches.

II. FUNCTIONAL FORM AND MATHEMATICAL MODEL OF THE OSMOTIC DEHYDRATION PROCESS

The first section of the analysis examines the dehydration case of mushrooms taken from [2]. In the case, a brine solution is employed for dehydration and the solid gain corresponds to the transport of salt from the brine into the mushrooms. The first step requires the construction of an appropriate model of the responses to the three main osmotic process parameters – (i) solution temperature, (ii) hypertonic solution concentration and (iii) duration of osmosis – on the water loss and solid gain of the mushrooms. This functional representation can then be used to predict the water loss and salt gain impacts in the mushrooms over the requisite experimental ranges of the three designated parameters. Once the appropriate model has been constructed, the next step is to optimize this model in order to determine the maximum water loss and the optimum salt gain achieved during dehydration. In the subsequent formulations, let T represent the brine solution temperature in °C, C be the salt solution concentration in percent, and D be the duration of the osmosis measured in minutes. For the response variables, let WL be the percentage of water loss and SG represent the solid gain of the product during the dehydration process. In this instance, SG corresponds to the percentage of salt gain in the mushrooms.

Response surface methods are statistical techniques frequently used for optimization in empirical studies [19] [20] [21]. Response surfaces employ quantitative data in appropriately designed experiments to simultaneously ascertain the various variable relationships within multivariate problems [21]. The equations constructed describe the effect of various test variables on responses, determine interrelationships among the test variables and represent the combined effect of all test variables in any response. Response surfaces enable an experimenter to undertake an efficient exploration of a process or system [20] [21]. These approaches have frequently been used in the optimization of food processes [2] [11] [25] [26] [27] [28] [29] and will, consequently, be employed in this study to determine the appropriate mathematical representation. The proposed model can then be used to predict the water loss and salt gain in the dehydration of mushrooms over the different experimental ranges for the process durations, brine concentrations and solution temperatures.

For the osmotic dehydration process, it should be noted that the exact mathematical representation for the relationship between the parameters remains unknown. Thus, a response surface methodology enables an empirical approximation to it using efficient experimental design techniques [20] [21]. The specific testing design actually contains the three variables (T , C , D) each set at three levels using the data taken from [2] in order to determine the corresponding water loss (WL) and salt gain (SG) responses. The design for the various combinations of input variables and levels requires the various experimental combinations shown in TABLE 1 (see [2]), while the values determined for the response variables WL and SG appear in last two columns of TABLE 1.

Based upon the response surface experimental design appropriately applied to the water loss and the salt gain outputs of TABLE 1 [19] [20] [21], the functional equations empirically determined for responses are:

$$WL = 19.58 - 0.13T + 1.7C + 0.98D + 0.00357TD + 0.00673CD - 343C^2 - 0.0106D^2 \quad (1)$$

$$SG = -13.87 + 0.11T + 1.09C + 0.14D - 0.000973T^2 - 0.0296C^2 - 0.00129D^2 \quad (2)$$

Mehta et al. [2] established organoleptic ranges for the osmotic dehydration parameters and restricted their search for best parameter settings to values within these ranges. Organoleptic properties refer to sensory aspects of food including taste, sight, smell, touch, dryness, moisture content, and stale-fresh factors. In order to find values for the osmotic dehydration parameters, Mehta et al. [2] constructed a number of contour plots by varying the values of the three variables and observed the effect that these had on their response functions. By superimposing these contours onto a single chart, the best settings for the temperature, concentration, and duration variables were determined to be 44.89 °C, 16.53% and 47.59 minutes, respectively. These settings generate responses of 40.55% for water loss and 2.98% for salt gain (see TABLE 2).

TABLE 1
RESPONSE SURFACE EXPERIMENTAL DESIGN LAYOUT FOR 3 VARIABLES AND 3 LEVELS

Level for <i>T</i>	Temperature (°C)	Level for <i>C</i>	Concentration (%)	Level for <i>D</i>	Duration (Mins)	Water Loss (%)	Salt Gain (%)
1	55	1	20	0	45	44.93	3.24
1	55	-1	10	0	45	36.38	1.03
-1	35	1	20	0	45	39.70	2.56
-1	35	-1	10	0	45	29.92	0.59
1	55	0	15	1	60	43.92	2.90
1	55	0	15	-1	30	34.23	2.24
-1	35	0	15	1	60	37.09	2.34
-1	35	0	15	-1	30	29.54	1.73
0	45	1	20	1	60	45.04	3.03
0	45	1	20	-1	30	35.51	2.22
0	45	-1	10	1	60	33.69	1.06
0	45	-1	10	-1	30	26.18	0.33
0	45	0	15	0	45	38.05	2.57
0	45	0	15	0	45	38.44	2.64
0	45	0	15	0	45	38.27	2.64
0	45	0	15	0	45	38.55	2.79
0	45	0	15	0	45	38.60	2.82

TABLE 2
BEST OSMOTIC DEHYDRATION PARAMETERS DETERMINED BY MEHTA ET AL. [2]

Temperature (°C)	Concentration (%)	Duration (Mins)	Water Loss (%)	Salt Gain (%)
44.89	16.53	47.59	40.55	2.98

III. A GOAL PROGRAMMING FORMULATION FOR SETTING OSMOTIC DEHYDRATION PARAMETERS

The determination of the parameters settings can be viewed as a multi-response optimization process and could, therefore, be transformed into a corresponding mathematical programming model [15] [16] [17] [18]. In this section, this formulation will be accomplished by converting the parameter setting process into an equivalent goal programming format.

Based upon the organoleptic requirements established for the parameters and response functions in [2], the technical constraints for the problem can be specified as:

$$26.18 \leq WL \leq 45.04 \tag{3}$$

$$0.33 \leq SG \leq 3.24 \tag{4}$$

$$35 \leq T \leq 55 \tag{5}$$

$$10 \leq C \leq 20 \tag{6}$$

$$30 \leq D \leq 60 \tag{7}$$

Additional organoleptic preferences can be applied to the responses and variables for the solution. The targets for these desired criteria are summarized in TABLE 3. From a hierarchical preference attainment perspective, several of these criteria can be recognized as more important attributes to achieve than the others. Namely, from a dehydration perspective, the water

loss should be as high as possible within the indicated range, while from a taste perspective, the salt gain needs to be as close to 2.98% as possible. The relative importance for the achievement of these hierarchy targets is indicated in the last column of TABLE 3.

TABLE 3
RANGES FOR PROCESS VARIABLES AND RESPONSE GOALS IN THE OSMOTIC DEHYDRATION

Parameter	Goal	Requirement	Lower Limit	Upper Limit	Relative Importance
Temperature (°C)	1	Minimize	35	55	Important
Concentration (%)	2	Minimize	10	20	Important
Duration (Mins)	3	Minimize	30	60	Important
Water Loss (%)	4	Maximize	23.02	44.05	Very Important
Salt Gain (%)	5	Target = 2.98	0.33	3.24	Very Important

Hence, from a mathematical perspective, each of these desired targets can be specified as a definitive goal and the entire formulation can then be transformed into a conventional goal programming problem. An objective function that appropriately penalizes deviations from the desired targets must be created and, in the subsequent mathematical programming formulation, a percentage deviation objective weighted by the relative importance of each goal is employed. Consequently, the problem of determining osmotic dehydration parameter values can be transformed into the following non-linear goal programming formulation.

Minimize
subject to

$$W_1 * P_1 + W_2 * P_2 + W_3 * P_3 + W_4 * N_4 + W_5 * (P_5 + N_5) \tag{8}$$

$$P_1 = T - 35 \tag{9}$$

$$N_1 = 55 - T \tag{10}$$

$$P_2 = C - 10 \tag{11}$$

$$N_2 = 20 - C \tag{12}$$

$$P_3 = D - 30 \tag{13}$$

$$N_3 = 60 - D \tag{14}$$

$$P_4 = WL - 26.18 \tag{15}$$

$$N_4 = 45.04 - WL \tag{16}$$

$$P_5 = SG - 2.98 \tag{17}$$

$$N_5 = 2.98 - SG \tag{18}$$

$$P_6 = SG - 0.33 \tag{19}$$

$$N_6 = 3.24 - SG \tag{20}$$

$$P_i \geq 0, N_i \geq 0 \quad i = 1, 2, 3, 4, 5, 6 \tag{21}$$

In order to complete the transformation of the problem into the series of defined goals, several additional deviation variables have been introduced. Namely, for the goal model, define P_i and N_i , $i = 1$ to 6, to be the positive and negative deviations, respectively, from the disparate goal targets and constraint limits shown for the variables in TABLE 3. Let W_i correspond to

weighting factors applied to goal i , $i = 1$ to 5 , to reflect the relative importance in achieving that goal's target. Each W_i also contains the appropriate denominator constant required to transform the deviation variables into the requisite percentage deviation value format. Thus, solving the goal programming model would be equivalent to determining optimal parameter values for the osmotic dehydration process

IV. A GOAL PROGRAMMING, FIREFLY ALGORITHM-DRIVEN OPTIMIZATION APPROACH

While numerous different techniques could have been used to solve the resulting optimization problem, the method actually applied uses an FA procedure. For optimization, Yang [23] has proved that the FA is more computationally efficient than other such commonly-used metaheuristics as simulated annealing, enhanced particle swarm optimization, and genetic algorithms. Thus, the FA represents a very computationally efficient solution procedure. This section provides a brief outline of the FA procedure, while more comprehensive descriptions can be found in [22] and [23].

The FA is a population-based, nature-inspired metaheuristic in which each firefly within the population corresponds to one potential solution to the problem. All FA procedures employ three specific rules: (i) The fireflies within a population are unisex, so that one firefly will be attracted to other fireflies irrespective of their sex; (ii) Attractiveness between any two fireflies is proportional to their brightness, implying that the less bright firefly will move towards the brighter one; and (iii) The explicit brightness of any firefly is explicitly determined by the corresponding value of its objective function. For maximization problems, the brightness can be considered proportional to the value of the objective function. Yang (2010) demonstrates that the FA approaches the global optima whenever the number of fireflies $n \rightarrow \infty$ and the number of iterations t , is set so that $t \gg 1$. In reality, the FA has been shown to converge extremely quickly into both local and global optima [22] [23]. The basic operational steps of the FA are summarized in Fig 1 (Yang 2010).

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Objective Function  $F(X)$ ,  $X = (x_1, x_2, \dots, x_d)$ 
Generate the initial population of  $n$  fireflies,  $X_i, i = 1, 2, \dots, n$ 
Light intensity  $I_i$  at  $X_i$  is determined by  $F(X_i)$ 
Define the light absorption coefficient  $\gamma$ 
while ( $t < \text{MaxGeneration}$ )
    for  $i = 1: n$ , all  $n$  fireflies
        for  $j = 1: n$ , all  $n$  fireflies (inner loop)
            if ( $I_i < I_j$ ), Move firefly  $i$  towards  $j$ ; end if
            Vary attractiveness with distance  $r$  via  $e^{-\gamma r}$ 
        end for j
    end for i
    Rank the fireflies and find the current global best solution  $\mathbf{G}^*$ 
end while
Postprocess the results
    
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Figure 1: pseudo code of the firefly algorithm

There are two important requirements that must be determined for the FA: (i) the variation of light intensity and (ii) the formulation of attractiveness. Without loss of generality, it can always be assumed that the attractiveness of a firefly is determined by its brightness which in turn is associated with the encoded objective function. In the simplest case, the brightness of a firefly at a particular location X would be its calculated objective value $F(X)$. However, the attractiveness, β , between fireflies is relative and will vary with the distance r_{ij} between firefly i and firefly j . In addition, light intensity decreases with the distance from its source, and light is also absorbed in the media, so the attractiveness should be allowed to vary with the degree of absorption. Consequently, the overall attractiveness for a firefly specified as:

$$\beta = \beta_0 \exp(-\gamma r^2) \tag{22}$$

where β_0 is the attractiveness at distance $r = 0$ and γ is the fixed light absorption coefficient for the specific medium. The distance r_{ij} between any two fireflies i and j located at X_i and X_j , respectively, is calculated using the Euclidean norm. The movement of a firefly i that is attracted to another more attractive (i.e. brighter) firefly j can therefore be specified as:

$$X_i = X_i + \beta_0 \exp(-\gamma(r_{ij})^2) (X_j - X_i) + a\epsilon_i \tag{23}$$

In this expression, the second term is the movement due to relative attraction and the third term represents a randomization component. Yang [23] states that β_0 represents a randomization parameter selected within the range [0,1] and ϵ_i corresponds to a vector of random numbers drawn from either a standard normal or a uniform (generally [-0.5,0.5]) distribution. This expression represents a random walk biased toward brighter fireflies. Furthermore, if $\beta_0 = 0$, it becomes a simple random walk. The parameter γ portrays the variation of attractiveness and its value can determine the algorithm’s rate of convergence. Normally, γ is typically set between 0.1 to 10 in most practical applications [23]. For the computational approaches for the FA considered in this study, the variation of attractiveness parameter γ is fixed at 5 while the randomization parameter β_0 is initially set at 0.6, but is then gradually decreased to a value of 0.1 as the procedure approaches its maximum number of iterations (see [23]).

Optimizing the goal programming problem using the FA-driven procedure, the best process parameters for the osmotic dehydration of the mushrooms were calculated. The resulting values are shown in TABLE 4. Comparing these values to those found by Mehta et al. [2], it can be seen that the salt concentration increases by 2.5%, the required temperature increases by 9°C, while the duration of dehydration remains essentially unchanged. In terms of the two key response variables, the resulting water loss increases by 4.5%, while the salt gain remains at its desired organoleptic target of 2.98%. Consequently, since the water loss response – which is obviously the fundamental feature of the osmotic dehydration process – has been increased significantly from that determined in [2], this goal programming solution provides a significant improvement.

TABLE 4
OPTIMAL PROCESS PARAMETERS DETERMINED FOR THE OSMOTIC DEHYDRATION OF MUSHROOMS

	Temperature (°C)	Concentration (%)	Duration (Mins)	Water Loss (%)	Salt Gain (%)
Mehta <i>et al.</i> [2]	44.89	16.53	47.59	40.55	2.98
FA Solution	54.043	19.031	46.777	45.04	2.98

In any given optimization problem, for a very large number of fireflies $n \gg k$ where k is the number of local optima, the initial locations of the n fireflies should be distributed as uniformly as possible to ensure that a comprehensive search throughout the search domain occurs. As the FA proceeds, the fireflies should converge into all of the local optima, including the global ones. By comparing the best solutions among all these optima, the global optima can easily be determined. As noted above, the FA approaches the global optima whenever the number of fireflies $n \rightarrow \infty$ and the number of iterations t , is set so that $t \gg 1$ [23]. In reality, the FA has a tendency to converge very quickly into both local and global optima [22] [23].

As can be observed in Fig 1, the two parameters that most directly impact the solution running time of the FA are the values selected for n and t . Obviously, for practical applications, the desire is to be able to determine the best solution in the shortest period of time. This would correspond to setting n and t at the minimum possible values that produce the best solution(s). Using terminology from computational complexity, the search time for the FA is linear in t , but is a second order polynomial in n .

V. CONCLUSION

In this study, an empirical response surface approach was employed to provide the functional form of the osmotic dehydration responses for mushrooms. Using these estimates of the functional form, the resulting optimization model was formulated into a non-linear goal programming problem. The optimal solution to the goal programming problem was found using a computationally efficient, FA-directed procedure and the osmotic parameters determined were shown to be superior to those found in all previous instances. Since the running time complexity of the FA is linear in the number of iterations but polynomial in the number of fireflies, it would be more computationally practicable to run the FA using a relatively larger number of iterations in combination with a “reasonable” number of fireflies than vice versa. Since an FA can clearly be

modified to solve a diverse spectrum of “real world” problems beyond the context of fresh produce dehydration, the computational approach employed in this study can obviously be extended into numerous other “real world” settings. These extensions will be considered in future research.

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